

Garant**Indexable insert for turning DC.T 11T308, for finish machining, Grade: HU7315-1****Order data**

Order number	260361 HU7315-1
GTIN	4062406381523
Item class	21G

Technical description

Chip breaker	AF
ISO code indexable insert	DCMT 11T308
Coating	uncoated
Grade	HU7315-1
Number of changes/inserts	2
Feed f	0.03 - 0.1 mm/rev.
Cutting depth a_p	0.05 - 0.6 mm
Cutting speed v_c main application	120 - 600 m/min
Tool material	Carbide
Cutting conditions	continuous

Main application	N
Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Tolerance	G
Type of product	Indexable insert for turning